



Dart Aerospace Ltd.
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003362

D412-758-015
Job Sheet 177640



Part No: D412-758-015

Job Qty: 4 ea

Part Name: GPS Receiver Gimbal Mount



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/22/18

Created By: Michelle Gagnon-Donovan

MAY 23 2018

Type: SOLD

Description:

Note: DWG REV D SHEET 24 IPP rev:A 10.06.21 new issue DD verified by:EC IPP REV:B 12.10.24 ECN 12-669
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	5/22/18	5/22/18	0.00	0.00	Start Up Stores/Pkg-1		J.R.B. 5/23/2018
110	Packaging	4 pcs	5/22/18	5/22/18	0.00	0.00	Packaging1-4		
115	QC	4 pcs	5/22/18	5/22/18	0.00	0.00	QC4		J.R.B. Smt5
118	DC	4 pcs	5/22/18	5/22/18	0.00	0.00	DC		
120	Packaging	4 pcs	5/22/18	5/22/18	0.00	0.00	Packaging3-2		J.R.B. Smt7
130	QC21-FG	4 Ea	5/22/18	5/22/18	0.00	0.00	QC21		

Part Op 118 - Photocopy bluefile & type labels per PPP D412-758-015 CHG002
Descriptions: 120 - Identify and pack for shipping as per PPP D412-758-015 Location:FG023

MAY 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R10	Screw	16 Ea (4 ea)	90-Start up Operation	FH135979
AN525-10R9	Screw	12 Ea (3 ea)	90-Start up Operation	FH133990-17
D2464	Neoprene Seal (\$Per Foot)	4.4000 ft (1.1 ea)	90-Start up Operation	F121946
D3525-1	Placard	4 Ea (1 ea)	90-Start up Operation	S030369
D3531-041	Top Mounted Gps Bracket Assembly	4 Ea (1 ea)	90-Start up Operation	S073618
D3645-1	Washer	16 Ea (4 ea)	90-Start up Operation	F123144
MS21042L06	Nut	16 Ea (4 ea)	90-Start up Operation	S049834
MS21042L3	Nut	12 Ea (3 ea)	90-Start up Operation	S054107
MS24693-S29	Screw	16 Ea (4 ea)	90-Start up Operation	FH136741-40
NAS1149D0363J	Washer	28 Ea (7 ea)	90-Start up Operation	S015269
NAS1149DN632J	Washer	16 pcs (4 ea)	90-Start up Operation	S024482
RAM-B-201U-A	Socket Arm, 1.75"	8 pcs (2 ea)	90-Start up Operation	S048542X1
RAM-B-202U	Round Plate Mount, Single 1" Ball	8 pcs (2 ea)	90-Start up Operation	S054684
RAM-B-217U	Round Plate Mount, Dual 1" Ball	4 pcs (1 ea)	90-Start up Operation	S048544X3
				S074020X1



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Container No: S074049



Part: D412-758-015

Job No: 177640

Serial No/Batch: S074049

Revision: D

Inspector:

Date: 05/24/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-10R10	16	256	0
	AN525-10R9	12	107	0
	D2464	4	651	0
	D3525-1	4	6	0
	D3531-041	4	0	0
	D3645-1	16	35	0
	MS21042L06	16	252	0
	MS21042L3	12	1,796	0
	MS24693-S29	16	68	0
	NAS1149D0363J	28	3,029	0
	NAS1149DN632J	16	316	0
	RAM-B-201U-A	8	4	0
	RAM-B-202U	8	14	0
	RAM-B-217U	4	3	0

Part Specifications

Specifications could not be found.

Plex 5/15/18 2:23 PM Dart.Gagnon.Michelle

5.0 PARTS LIST

QTY -011	QTY -013	QTY -015	Part Number	Description
X			D412-758-011	Bottom Mounted GPS Receiver Gimbal Mount
	X		D412-758-013	Top Mounted GPS Receiver Gimbal Mount
		X	D412-758-015	GPSMAP Top Mounted GPS Receiver Gimbal Mount
1			D3514-041	Bottom Mounted Gimbal Assembly
	1		D3514-043	Top Mounted Gimbal Assembly
		1	D3531-041	Bracket Assy.
	2	2	D2464-0066	Neoprene Seal
1	1	1	D3525-1	Placard
1			D3527-1	Support Arm
1			D3530-1	Base Plate
1			D3530-3	Mounting Plate
1	1		D3534-1	Doubler
	4	4	D3645-1	Washer
		3	AN525-10R9	Screw
	4	4	AN525-10R10	Screw
3			AN526-632R7	Screw (or MS35206-229)
3		4	NAS1149DN632J	Washer (Alternate p/n AN960JD6)
2	4	7	NAS1149D0363J	Washer (Alternate p/n AN960JD10)
3		4	MS21042L06	Nut
1		3	MS21042L3	Nut
4	4		MS24693-S27	Screw
1			MS27039-1-09	Screw
		4	MS24693-S29	Screw
		2	RAM-B-201U-A	Socket Arm, 1.75"
		2	RAM-B-202U	Round Plate Mount, Single 1" Ball
		1	RAM-B-217U	Round Plate Mount, Dual 1" Ball

REFERENCE ONLY

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Revision: D

Date: 12.08.10